



TAPARIA TOOLS LTD.

AN ISO-9001 COMPANY



STEEL FILES



Choosing The Right File



Shapes	Types of Files
	Hand, Flat, Flat Rasp, Mill
	Half Round, Half Round Rasp
	Triangular, Saw Heavy Taper, Saw Slim Taper
	Round
	Square

File Cut	File Cut
Single Cut	Single Cut files (mostly) all Saw Files are Single Cut and are used for sharpening and edging applications e.g. sharpening of saws where the work piece is hard, point of contact is less and finish is required.
Double Cut	Double Cut files need less effort for filing and also give good surface finish.
Bastard Cut	For stock removal and coarse finish.
Second Cut	For moderate stock removal and medium to coarse finish.
Smooth Cut	For smooth surface finish.
Rasp Cut	Special cut formation for rapid stock removal from surface or softer materials like wood or leather.

Notes:

- * A new file should be used with light pressure in the beginning, preferable on a surface which has been files earlier.
- * In case of clogging of file teeth, clean the teeth with a soft metal wire brush.
- * Use the files for cutting in the forward stroke only.
- * Filing jobs should be held rigidly.

STEEL FILES - MACHINIST'S FILES

FLAT

Size mm	Bastard	2nd Cut	Smooth	Std. Pkg.
100	FL 1001	FL 1002	FL 1003	10
150	FL 1501	FL 1502	FL 1503	10
200	FL 2001	FL 2002	FL 2003	10
250	FL 2501	FL 2502	FL 2503	10
300	FL 3001	FL 3002	FL 3003	5
350	FL 3501	FL 3502	FL 3503	5

HAND

Size mm	Bastard	2nd Cut	Smooth	Std. Pkg.
100	HF 1001	HF 1002	HF 1003	10
150	HF 1501	HF 1502	HF 1503	10
200	HF 2001	HF 2002	HF 2003	10
250	HF 2501	HF 2502	HF 2503	10
300	HF 3001	HF 3002	HF 3003	5
350	HF 3501	HF 3502	HF 3503	5

ROUND

Size mm	Bastard	2nd Cut	Smooth	Std. Pkg.
100	RD 1001	RD 1002	RD 1003	10
150	RD 1501	RD 1502	RD 1503	10
200	RD 2001	RD 2002	RD 2003	10
250	RD 2501	RD 2502	RD 2503	10
300	RD 3001	RD 3002	RD 3003	5
350	RD 3501	RD 3502	RD 3503	5

HALF ROUND

Size mm	Bastard	2nd Cut	Smooth	Std. Pkg.
100	HR 1001	HR 1002	HR 1003	10
150	HR 1501	HR 1502	HR 1503	10
200	HR 2001	HR 2002	HR 2003	10
250	HR 2501	HR 2502	HR 2503	10
300	HR 3001	HR 3002	HR 3003	5
350	HR 3501	HR 3502	HR 3503	5

THREE SQUARE

Size mm	Bastard	2nd Cut	Smooth	Std. Pkg.
100	3SQ 1001	3SQ 1002	3SQ 1003	10
150	3SQ 1501	3SQ 1502	3SQ 1503	10
200	3SQ 2001	3SQ 2002	3SQ 2003	10
250	3SQ 2501	3SQ 2502	3SQ 2503	10
300	3SQ 3001	3SQ 3002	3SQ 3003	5
350	3SQ 3501	3SQ 3502	3SQ 3503	5

SQUARE

Size mm	Bastard	2nd Cut	Smooth	Std. Pkg.
100	SQ 1001	SQ 1002	SQ 1003	10
150	SQ 1501	SQ 1502	SQ 1503	10
200	SQ 2001	SQ 2002	SQ 2003	10
250	SQ 2501	SQ 2502	SQ 2503	10
300	SQ 3001	SQ 3002	SQ 3003	5
350	SQ 3501	SQ 3502	SQ 3503	5

FLAT WOOD RASP

Size (mm)	Bastard	2nd Cut	Smooth	Std. Pkg.
150	FLRP 1501	FLRP 1502	FLRP 1503	10
200	FLRP 2001	FLRP 2002	FLRP 2003	10
250	FLRP 2501	FLRP 2502	FLRP 2503	10
300	FLRP 3001	-	-	5
350	FLRP 3501	-	-	5

HALF ROUND WOOD RASP

Size (mm)	Bastard	2nd Cut	Smooth	Std. Pkg.
150	HRRP 1501	HRRP 1502	HRRP 1503	10
200	HRRP 2001	HRRP 2002	HRRP 2003	10
250	HRRP 2501	HRRP 2502	HRRP 2503	10
300	HRRP 3001	-	-	5
350	HRRP 3501	-	-	5

FEATHER EDGE FILES

Size (mm)	Product No.	Std. Pkg.
125	FE 1252	5
150	FE 1502	5

PILLAR NARROW FILES

Size (mm)	Product No.	Std. Pkg.
150	PN 1501	10
200	PN 2001	10

HEAVY TAPER SAW FILE

Size (mm)	Product No.	Std. Pkg.
100	HT 1002	10
125	HT 1252	10
150	HT 1502	10
200	HT 2002	10

REGULAR TAPER SAW FILE

Product No.	Std. Pkg.
RT 1002	10
RT 1252	10
RT 1502	10

SLIM TAPER SAW FILE

Product No.	Std. Pkg.
ST 1002	10
ST 1252	10
ST 1502	10

KNIFE FILES

Size (mm)	Product No.	Std. Pkg.
100	KF 1001	10
150	KF 1501	10
200	KF 2001	10
250	KF 2501	10
300	KF 3001	5

MILL FILES

Size (mm)	Bastard	Std. Pkg.
100	MF 1001	10
150	MF 1501	10
200	MF 2001	10
250	MF 2501	10
300	MF 3001	5
350	MF 3501	5

FLAT HANDLE FILES

Size (mm)	Product No.	Std. Pkg.
250	FLH 2501	10
250	FLH 2502	10

WARDING FILES

Size (mm)	Product No.	Std. Pkg.
100	WD 1001	10
150	WD 1501	10
200	WD 2001	10

FLAT SUPER LIGHT

Size (mm)	Bastard	2nd Cut	Std. Pkg.
250	FLSL 2501	FLSL 2502	10

PIT SAW

Size (mm)	Product No.	Std. Pkg.
110	PS 1102	10

NEEDLE FILES



Product No.	Description	Size (mm)	Std. Pkg.
FL 101400	Flat Files	140 mm, 0 Cut	10
FL 101600	Flat Files	160 mm, 0 Cut	10
RD 101400	Round Files	140 mm, 0 Cut	10
RD 101600	Round Files	160 mm, 0 Cut	10
HR 101400	Half Round Files	140 mm, 0 Cut	10
HR 101600	Half Round Files	160 mm, 0 Cut	10
SQ 101400	Square Files	140 mm, 0 Cut	10
SQ 101600	Square Files	160 mm, 0 Cut	10
3SQ 101400	Three Sq. Files	140 mm, 0 Cut	10
3SQ 101600	Three Sq. Files	160 mm, 0 Cut	10
KF 101400	Knife Files	140 mm, 0 Cut	10
KF 101600	Knife Files	160 mm, 0 Cut	10

NEEDLE FILES SETS

Product No.	Size (mm)	Std. Pkg.
NFS 121400	140 mm Set 0 Cut	1 Set (12 Nos.)
NFS 121600	160 mm Set 0 Cut	1 Set (12 Nos.)

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