



TAPARIA TOOLS LTD.

AN ISO-9001 COMPANY



HSS PARALLEL SHANK TWIST DRILLS - JOBBER SERIES

- * General - purpose drilling in Metal working, Wood Working, Construction etc.
- * Easily drills metals such as Alloy steel, Cast iron, Non - Ferrous metals etc.
- * Crafted from High grade HSS steel to enhance Durability & longer life.
- * Smooth chip removal & Faster cutting due to precise geometrical profile.
- * High hardness & Wear resistance.
- * When drilling hard materials, reduce the feed rate to prevent drill point burning.
- * Drills should be sharpened in regular interval for better performance and longer service life.
- * Use coolant during continual operations to keep the drill cool and prolong life.



* mm Series

Product No.	Dimensions in mm		
	Diameter (D)	Flute Length (L1)	Overall Length (L)
JD050	0.5	6	22
JD1	1	12	34
JD150	1.5	18	40
JD2	2	24	49
JD250	2.5	30	57
JD3	3	33	61
JD350	3.5	39	70
JD4	4	43	75
JD450	4.5	47	80
JD5	5	52	86
JD550	5.5	57	93



Product No.	Dimensions in mm		
	Diameter (D)	Flute Length (L1)	Overall Length (L)
JD6	6	57	93
JD650	6.5	63	101
JD7	7	69	109
JD750	7.5	69	109
JD8	8	75	117
JD850	8.5	75	117
JD9	9	81	125
JD950	9.5	81	125
JD10	10	87	133
JD1050	10.5	87	133
JD11	11	94	142
JD1150	11.5	94	142
JD12	12	101	151
JD1250	12.5	101	151
JD13	13	101	151

* Inch Series

Product No.	Dimensions in mm		
	Diameter (D)	Flute Length (L1)	Overall Length (L)
JD132	0.79	9	28
JD364	1.19	16	38
JD116	1.59	20	43
JD332	2.38	30	57

Product No.	Dimensions in mm		
	Diameter (D)	Flute Length (L1)	Overall Length (L)
JD764	2.78	33	61
JD18	3.17	36	65
JD964	3.57	39	70
JD532	3.97	43	75
JD1164	4.37	47	80
JD316	4.76	52	86
JD1364	5.16	52	86
JD732	5.56	57	93
JD1564	5.95	57	93
JD14	6.35	63	101
JD1764	6.75	69	109
JD932	7.14	69	109
JD1964	7.54	75	117
JD516	7.94	75	117
JD2164	8.33	75	117
JD1132	8.73	81	125
JD2364	9.13	81	125
JD38	9.52	87	133
JD2564	9.92	87	133
JD1332	10.32	87	133
JD716	11.11	94	142
JD2964	11.51	94	142
JD1532	11.91	101	151
JD3364	13.10	101	151

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